

Work Order ID 92531

92531

Page 1

October-31-12 11:34:46 AM

Item ID: D6101-003 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Saddle Billet, 7075
 Start Date: 10/31/12 Start Qty: 60.00 *60* Cust Item ID:
 Required Date: 11/23/12 Req'd Qty: 60.00 *60* Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 12-11-01 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D6101	Rev B								
100	PURCHASING	0.00							
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: <u>18309</u>								
	a) Description: Alluminum billet								
	b) 7.875" x 6.250" x 2.00" thick								
	c) Tolerance on all dimensions are +0.030"/-0.000"								
	d) Grain direction along 7.875" length								
	e) Material: 7075-T7351 (QQ-A-250/12)								
	f) Material certification required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	Ensure material certification is attached								

CL 12/11/01 60

CL 12/11/16 (60)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain	<input type="checkbox"/> Ovalized
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware	<input type="checkbox"/> Over/Under tolerance
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete	<input type="checkbox"/> Part Incorrect
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Lost/Missing
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance	<input type="checkbox"/> Part Moved
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Positioned Wrong
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread	<input type="checkbox"/> Power Loss/Surge
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset	<input type="checkbox"/> Pressure/Forced
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration	<input type="checkbox"/> Temperature/Cure
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Weld
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Wrong Stock Pulled
			<input type="checkbox"/> Other

Work Order ID 92531

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Page 2

October-31-12 11:34:46 AM

Item ID: D6101-003 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle Billet, 7075
 Start Date: 10/31/12 Start Qty: 60.00 ***60*** Cust Item ID:
 Required Date: 11/23/12 Req'd Qty: 60.00 ***60*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo Ensure Material certification comply to Dwg D6101	0.00 0.00		<i>OK 12/11/16</i>		<u>60</u>	<u>0</u>		
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>MAT42</u> Memo	0.00 0.00		<i>FK 12/11/16</i>		<u>60</u>	<u>0</u>		
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>12/11/19</i>

MF 12-11-16

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>						
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector			
Doc/Data <input type="checkbox"/>												
Equip/Tooling <input type="checkbox"/>												
Operator <input type="checkbox"/>												
Material <input type="checkbox"/>												
Setup <input type="checkbox"/>												
Other <input type="checkbox"/>												
Process <input type="checkbox"/>												
Supplier <input type="checkbox"/>												
Training <input type="checkbox"/>												
Unapproved <input type="checkbox"/>												
FAULT CATEGORY												
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

Picklist Print

October-31-12 11:34:45 AM

Page 1

Work Order ID: 92531

Parent Item: D6101-003

Parent Item Name: Saddle Billet, 7075

Start Date: 10/31/12

Required Date: 11/23/12

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP A: 01.05.04New IssueC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6101-003P 7075-T7351 2X6.25X7.875		Purchased	No			110	Each	0.0000	1	60		10/31/12	(60)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

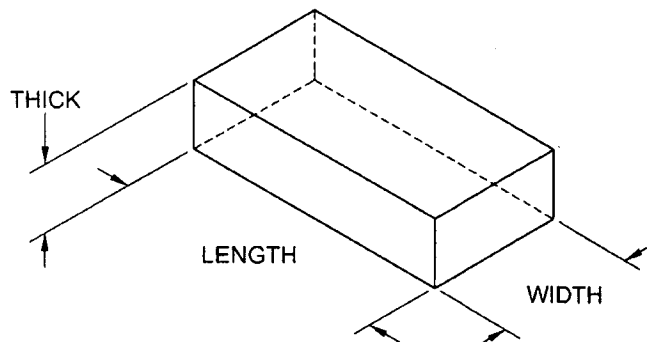
DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube <input type="checkbox"/></td> <td style="width:15%;">Crosstube <input type="checkbox"/></td> <td style="width:15%;">Water Jet <input type="checkbox"/></td> <td style="width:15%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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FAULT CATEGORY									
Landing Gear			General						
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<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Temperature/Cure					
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<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence							
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions							

SPECIFICATION CONTROL DRAWING



PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, LENGTH x WIDTH x THICK (+0.030/-0.000), AND GRAIN DIRECTION AS SHOWN.

TOLERANCES ON ALL DIMENSIONS ARE +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

B ACCEPTABLE SPECIFICATIONS FOR 7075-T7351 ALUMINUM ARE AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209

Part No.	Alloy	Length	Width	Thick	Grain Direction
D6101-001	7075-T7351 (QQ-A-250/12)	6.000	6.250	2.000	Along 6.000 Length
D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	Along 7.875 Length
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	Along 5.000 Length
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	Along 7.750 Length
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	Along 8.700 Length
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	Along 9.700 Length
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	Along 10.10 Length
D6101-015	7075-T7351 (QQ-A-250/12)	9.450	6.250	2.500	Along 9.450 Length
D6101-017	7075-T7351 (QQ-A-250/12)	6.350	6.250	2.250	Along 6.350 Length

RELEASED
09/07/15/W

SHEET COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 9253-MCS
 (2-11-01)

B	ADDED D6101-015/-017, ADD ASTM B209	RF	09.04.23
A	NEW ISSUE	CP	01.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D6101	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE BILLET, 7075	NTS
DATE	09.04.23	COPYRIGHT © 2001 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

**Castle Metals®**

A. M. Castle & Co.

BORDEREAU DE MARCHANDISES

Page 1 of 2

COPIE

No de Formulaire d'Emballage / Shipment No: 1541462

Expédié de / Ship From: A. M. Castle & Co. (Canada) Inc. MONTREAL 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Vendu à / Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Expédié à / Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Livré à / Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA			
Date d'expédition / Date Shipped 14-NOV-2012		F.O.B. ORIGIN		Modalités de transport / Freight Terms Prepaid		Transporteur / Carrier MANITOULIN		No du Bon de connaissance / BOL No 1541462-2	

Détails d'expédition / Shipment Details	Destination finale / Final Destination Branch - MON
--	--

N° de commande / Order No 2520263		N° de ligne / Line No 2		N° d'article / Item No 752237.MO		Description 2.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 6.25 IN () X 7.875 IN () SPECIFICATIONS: QQ-A-250/12 SHIP AS SOON AS POSSIBLE	
N° de bon de commande / Purchase Order No 78309		N° de pièces / Part Number YOUR ITEM NUMBER: D6101-003		Qté commandée / Ordered Qty 60.00 PCS		Qté Facturée / Invoice Qty 60.00 PCS	
Détails / Details QQ-A-250/12 SHIP AS SOON AS POSSIBLE		<i>Handwritten signature and date: 12/11/12</i>					
N° de livraison / Delivery No :	Usine / Mill	No de coulée / Heat Number	Code mec / Mech Id	Pièces / PCS	Largeur (Pouce) / Width (IN)	Longueur (Pouce) / Length (IN)	Qté expédiée / Shipped Qty(LBS)
118148097	MATERIALS TECHNOLOGY SOLUTIONS	605568A5		1			10.1609
118148097	MATERIALS TECHNOLOG	651951		59			599.4899

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited.
Date Printed: 14-NOV-2012 12:17:09 PM

**Castle Metals®**

A. M. Castle & Co.

BORDEREAU DE MARCHANDISES

Page 2 of 2

	Y SOLUTIONS						
<p>Ces marchandises/technologies sont sujettes aux règlements de l'Export Administration et du département d'état des États-Unis. Si elles ont été/sont exportées, elles doivent se conformer à ces règlements. Toute modification du contrat de transport contraire aux lois des États-Unis est interdite.</p> <p>These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.</p> <p>Nous certifions par la présente que le matériel couvert par cette certification est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute spécification faisant partie de la description. Les rapports d'essai sont archivés pour fins de consultation. Toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le client ne peut être retourné pour crédit.</p> <p>We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.</p>							
Ce matériel a été reçu et inspecté par Reviewed by Authorized Castle Metals Representative:					Date:	Name:	

T-401 P0001/0002 F-931

+514-695-3281

13-11-12 10:38 FROM-Metaux Castle

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications totaling a part of the description and that samples representative of the material and the composition limits and that the mechanical properties shown on the face of this sheet.

The last report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Rich Woodall
Rich Woodall
Director of Manufacturing Davenport Works

Tommye Thom
Tommye Thom
Quality Assurance Manager

1442476
Ship Date 2012-10-12
B.L. No. 7428446
Invoice No. 00000
Alcoa No. Item 1000417340-4
P.O. No./Govt Contract No. 039050 Lnk: 4
Customer HADCO METAL TRADING 6041015519R21
Alcoa Item DP-17340-4

Page 2 of 2

CQR: D164164.34 -Specification Limits (Cont.)
T7351 Elec. Cond. (SC: + MIN 38.0 PCT

Chemical Composition		SI	FE	CU	MN	MG	CR	ZN	TI	Other	Other	
		Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	
		Min	1.2	2.1	0.18	5.1	REMAIN					
Alloy	7075											
Lot:	651951											
Mechanical, Physical, Metallography, Quantometer Results												
Empr	Dir	No ->	UTS	TYS	EL45							
T7351	Long Transv.	Test	KSI	KSI	PCT							
		3	72.2	61.6	10.7							
			72.3	61.6	10.5							
			72.1	61.4	10.7							

T7351 Elect Cond WACS 40.1 40.1 40.1 PCT

Cast Number	Chemical - CES	SI	FE	CU	MN	MG	CR	ZN	TI
H9043096	Actuals	0.87	0.28	1.6	0.04	2.5	0.19	5.6	0.02

This material was melted in the United States or a Qualifying Country (REF DPAKS 225.872.11a); it was manufactured in the United States

Castle Metals Man

HEAT NUMBER 651951
MECHANICAL ID
ITEM CODE 752237.12
LOT NUMBER 2781996 MON
PO NUMBER 17266
RECEIPT DATE 11.13-12
SUPPLIER MTR
SPECIFICATION AMS-QQA 250/12
LCS
COMMENT
APPROVED

DAS
14
2-89
12/11/16

I can 752237.60 Po 17266 2 pages

SHIP TO: HADCO METAL TRADING CO. LLC 2811 CHARTER RD PHILADELPHIA, PA 19154
SOLD TO: HADCO METAL TRADING CO. LLC 2811 CHARTER RD PHILADELPHIA, PA 19154

KAISER
ALUMINUM
 Trentwood Works - Spokane, WA 99215
 Phone: (800) 387-2586

CERTIFIED TEST REPORT

Serial Number
 4275282

CUSTOMER PO NUMBER: 035929	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 102420/22	DDVT CONTRACT NUMBER:
KAREN ORDER NO: 1135384	LINE ITEM: 8	SHIP DATE: 10-SEP-2012	ALLOY: 7075	CLAD: 8ARE
TEMPER: T7351	PRODUCT DESCRIPTION: Sawood Plate	WEIGHT SHIPPED: 5324 LB	QUANTITY: 3 PCS EST.	TRUCK S/L R: 2038751
GAUGE: 2.0000 IN (50.8000 MM)	DIAMETER/WIDTH: 60.600 IN (1538.7 MM)	LENGTH: 144.500 IN (3670.5 MM)		

MHU 1618538: LOT 6065687.0: 2 pieces;
 MHU 1618539: LOT 6065687.1: 1 piece;

Certified Specifications

AMS 4078/RevJ
 ASTM B 209/Rev10
 BSS 7055/RevA
 DPS 4.713/RevAH
 MMS 159/RevT

AMS-QQ-A-250/12
 ASTM B 594/Rev09
 CMMP 025/RevU
 GAMP5 9101/Rev8
 PPS 20.04/Rev7

AMS-STD-2154/Rev98
 BAC 5439/RevH
 CSTI 008/RevD
 GSS16100/RevQ/Am1
 PS 21211/RevL

Test Code: 4297

Test Results

Lot: 606568A5 Cast 497

Drop 07

Ingot 3

Melted in USA

(ASTM B9/B557)
 (EN 2002-1)

Tensile	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / Z (Min:Max)	89.3 : 70.2 (478 : 484)	57.0 : 59.0 (393 : 407)	11.6 : 11.9

(ASTM E1004)
 (EN 2004-1)

Conductivity %IACS	41.0 Min	41.2 Max
(MS/M):	23.8 Min	23.9 Max

(ASTM E1261)

Chemistry:	SI	FE	CU	MN	MG	CH	ZN	TI	V	ZR	OTHER
Actual(Wt%)	0.08	0.17	1.4	0.02	2.4	0.20	5.6	0.03	0.01	0.01	TOT 0.05

**KAISER
ALUMINUM**Trentwood Works - Spokane, WA 99216
Phone: (800) 367-2586**CERTIFIED TEST REPORT**Serial Number
4276282**ALLOY LIMITS**

7075	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	6.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15
Aluminum Remainder												

TEST NOTES

Metal represented by this test report was 100% immersion ultrasonically tested from one side with 1mp dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

Castle Metals Map

HEAT NUMBER 60556805
 MECHANICAL ID _____
 ITEM CODE 752237-B0
 LOT NUMBER 2781995 MON
 PO NUMBER 17266
 RECEIPT DATE 11-13-12
 SUPPLIER MTR
 SPECIFICATION AMS-00-A-250/12
 LCS _____
 COMMENT _____
 APPROVED _____

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was mined in the United States of America or a qualifying country per DPMMS 2008.72-11a, was manufactured in the United States of America, and meets the requirements of per AMS 2007.771 for dynamic content. This material has been inspected, tested and found to conform with the requirements of the applicable specifications as indicated herein. For material inspection outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is a custom heat treated complies with AMS 2775. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to verification. Test reports shall not be reproduced except by KAP, without the written approval of Kaiser Aluminum Fabricated Products, LLC Laboratory. The recording of false, fictitious or fraudulent statements or omissions on this certificate may be punished as a felony under Federal Law. 182-8001:7000 certified.

James Hemenway

JAMES HEMENWAY, LABORATORIES SUPERVISOR

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